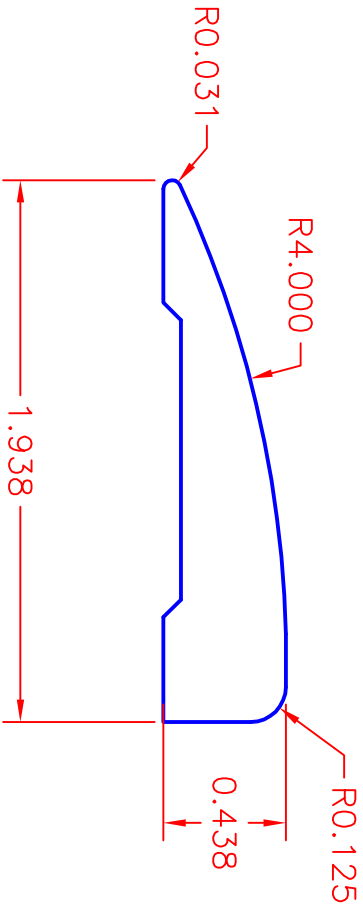
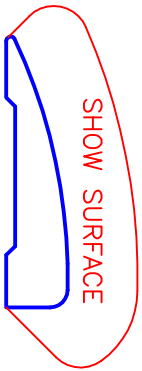


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



SIGNATURES		TOLERANCES	
DRAWN	DATE		BOW TOLERANCE: +/- .375" OVER A DISTANCE OF 6"
CUSTOMER APPROVAL			SKI TOLERANCE: +/- .500" OVER A DISTANCE OF 6"
FINAL APPROVAL			CUP TOLERANCE: +/- .030"
		ALL TOLERANCES MEASURED IN INCHES	
		ALL TOLERANCES: +/- .030 UNLESS OTHERWISE SPECIFIED	
		2030 W Bender Rd. Milwaukee, WI 53209 (414) 228-9800	
		RANCH CASING(CS 013)	
SIZE	SCALE	DRAWING	DRAWN BY
A	VARIES	P-0013	J. ST. LOUIS
QUOTE	TAB	CUSTOMER DRAWING	DATE
Q-000			10-27-2010
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